



Dart Hawkesbury
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Hawkesbury, ON
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D3825-043
Job Sheet 168689



Part No: D3825-043

Job Qty: 4 ea

Part Name: Rib Assembly (Basket End, Lid)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP REV:A 12.07.24 AS PER REV.B DD VERF:EC IPP REV:B 12.08.08 AS PER DWG REV.C DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/30/17	0.00	0.00	Start Up Large Fab-2		DC 2017-11-21
100	Large Fab	4 pcs		12/1/17	0.00	4.44	Large Fab 8		C 2017-11-23
130	QC	4 pcs		12/1/17	0.00	0.00	QC9		RD 17-11-27
140	QC	4 pcs		12/1/17	0.00	0.00	QC5		RD 17-11-27
150	Packaging	4 pcs		12/1/17	0.00	0.00	Packaging3		SDC 2017-11-27
160	QC21-SA	4 Ea		12/1/17	0.00	0.00	QC21		21

Part Op 100 - 1- cut D3825-3 rib as per dwg D3825 2- drill hole (3/16") in D3825-3 using DT9822 jig and open to finish size as per Descriptions: dwg D3825 6- weld D2327-1 spacer & D4021-9 bushing as per dwg D3825

150 - LOCATION WA004

160 - 1- assemble D2325 support gusset together 2- locate D2325 on rib and weld as per dwg D3826 A/R ER316 S.S.

Rod Batch: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2327-1 155959	4	0	0	0
	D4021-9 3002071	8	29	0	0
	M304TS0.750W.065	9	1,053	0	0
	3001195				

Part Specifications

Specifications could not be found.

Plex 11/21/17 9:00 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		PART NO: D3825 - 043 Revision: Operation: Change No: Start up Operation			
Date : _____		Step #: _____		QTY Effective : _____					
Description Work Order Deviation									
Root Cause <table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unclear ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unclear ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	FAULT ☐ Misaligned/off center ☐ Turning Sequence	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐								
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		OTHER : _____							



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DART AEROSPACE

Rib Assembly (Basket End, Lid)

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Mfg Date: 11/21/17
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